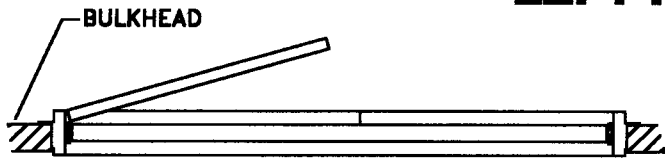
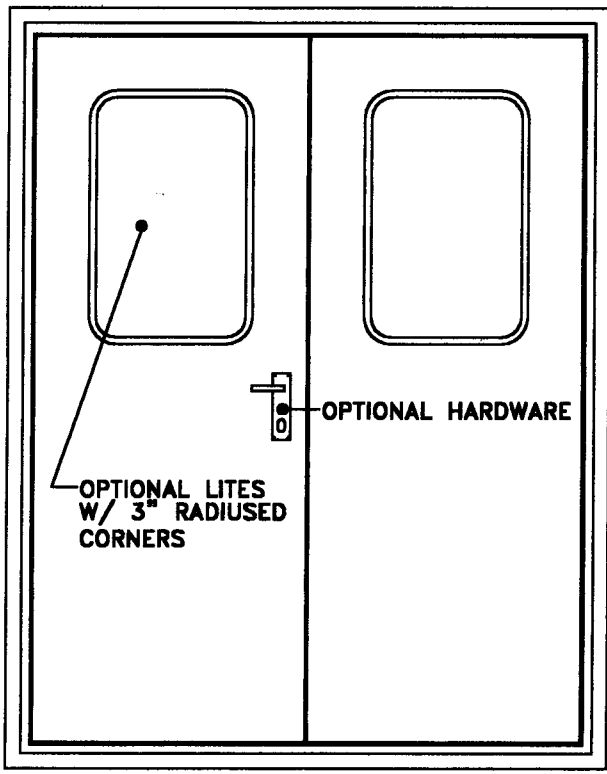


MODEL "DDS" DOUBLE DOOR STANDARD BEVEL LEFT HAND SWING

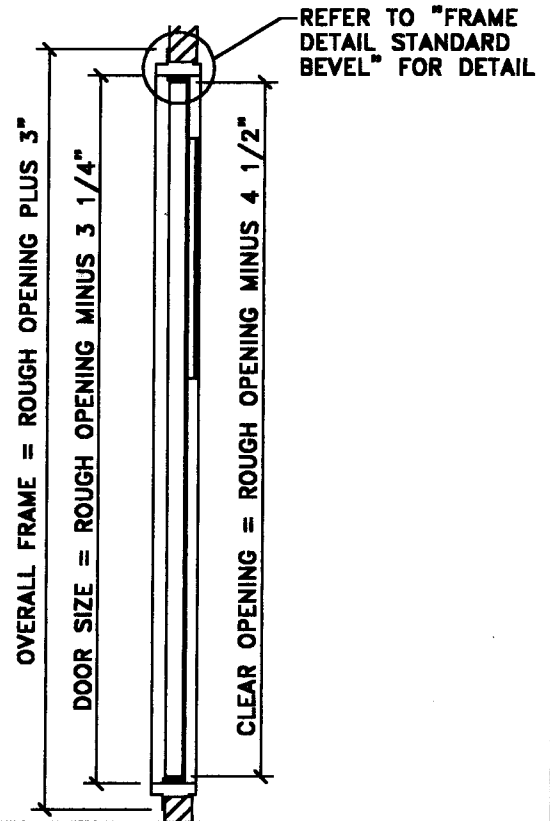


PLAN - SECTION

REFER TO "MEASUREMENT SHEET FOR STANDARD BEVEL DOORS" FOR MORE INFORMATION ON HOW TO MEASURE DOOR OPENINGS.



EXTERIOR ELEVATION



TYPICAL SECTION

Standard Fabrication consists of : Double-wall construction with internal bracing and blanketed with fiberglass inner-core insulation. Inner-core shall be reinforced along entire hinge rail, top rail and lock location. Door and bracing to be TYPE 304, 18-8, 18 ga. Stainless Steel. Door hinge to be 3" open x 3/16" dia. pin, TYPE 304, 18-8, 16 ga. Stainless Steel full length piano hinge. Frame to be TYPE 304, 18-8, 14 ga. Stainless Steel. Frame to be four sided with all corners integrally welded and polished. Door stops shall be spring loaded neoprene gasket system on top, bottom and sides to assure thermal and acoustic protection for a demanding marine environment. All stop components, except gasket, shall be TYPE 304, 18-8 stainless steel. Welding of bracing to door panels shall be free of weld distortion. All visible stainless steel surfaces shall be polished to a #4 satin finish. Fixed window shall be clear 1/4" laminated safety glass with 3" radius corners installed in door with weather tight rubber seal and stainless steel escutcheon. Door lock shall be Trio Ving #5312 with escutcheons, cylinder lock, thumbturn, spindle, levers, and striker plate welded to door frame. All door locks shall be keyed alike. Each door shall be custom made to fit opening and bulkhead thickness



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